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D5393-3**Job Sheet 196913****Part No:** D5393-3**Job Qty:** 12 pcs**Part Name:** Stud**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 6/24/19**Job Tracking No:****Due Date:** 7/12/19**Created By:** Kimberley Guerin**Type:** Stock**Description:****Note:** DWG REV B SHEET 4 IPP Rev:A New issue JFS 17/01/27 Verified by: DD**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Hardinge - 1	12 pcs	7/12/19	7/12/19	0.50	10.62	Hardinge - 1		19/06/30
110	QC 2	12 pcs	7/12/19	7/12/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		19/06/30

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120	QC 8	12 pcs	7/12/19	0.00	0.00	QC 2 - 5	
						QC 2 - 71	
						QC 2 - 73	
						QC 2 - 69	
						QC 8 - 12	
						QC 8 - 14	
						QC 8 - 17	
						QC 8 - 20	
						QC 8 - 25	
						QC 8 - 3	
						QC 8 - 32	
						QC 8 - 33	
						QC 8 - 35	
						QC 8 - 39	
						QC 8 - 4	
						QC 8 - 44	
						QC 8 - 45	
						QC 8 - 49	
						QC 8 - 58	
						QC 8 - 8	
						QC 8 - 9	
						QC 8 - 68	
						QC 8 - 67	
						QC 8 - 1 (A)	
						QC 8 - 47	
						QC 8 - 40	
						QC 8 - 52	
						QC 8 - 23	
						QC 8 - 57	SBL 19/07/03
130	QC 5	12 pcs	7/12/19	0.00	0.00	QC 5 - 10	
						QC 5 - 12	
						QC 5 - 17	
						QC 5 - 18	
						QC 5 - 19	
						QC 5 - 22	
						QC 5 - 24	
						QC 5 - 3	
						QC 5 - 43	
						QC 5 - 49	
						QC 5 - 51	
						QC 5 - 58	
						QC 5 - 68	
						QC 5 - 9	
						QC 5 - 50	
						QC 5 - 30	
						QC 5 - 40	
							DAS 40
							JUL 03 2019 9-89
140	Packaging 3-1 - Stock - B4B	12 pcs	7/12/19	0.00	0.00	Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	

				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B	DAS JUL 03 2019	
				Packaging 3 - 21 - B4B	24	
				Packaging 3 - 22 - B4B	9-89 JUL 03 2019	
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
150	QC 21 - SA	12 pcs	7/12/19	0.00 0.00	QC 21 - SA - 21	DAS JUL 03 2019
					QC 21 - SA - 70	21
					QC 21 - SA - 53	9-89

Part Op **100** - 1- Turn as per Folio FB523 Rev: AA & Dwg D5393 Rev: B 2- Debur
 Descriptions: **110** - (QC2- Inspect parts off machine FAI/FAIB)
120 - (QC8- Inspect parts - second check)
130 - (QC5- Inspect part completeness to step on W/O)
140 - (Identify as per dwg & Stock Location: _____)
150 - (QC21- Final Inspection - Work Order Release)

WA001-15

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M304R0.500	304 SS roundbar .500	2.3760 ft (.198 ea)	100-Hardinge - 1	5040 895

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Hardinge - 1	M304R0.500	2	55	0

Part Specifications	
Specifications could not be found.	

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2AG
42
28-8



Container No: S194965



Part: D5393-3

Job No: 196913

Serial No/Batch: S194965

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 06/30/19

